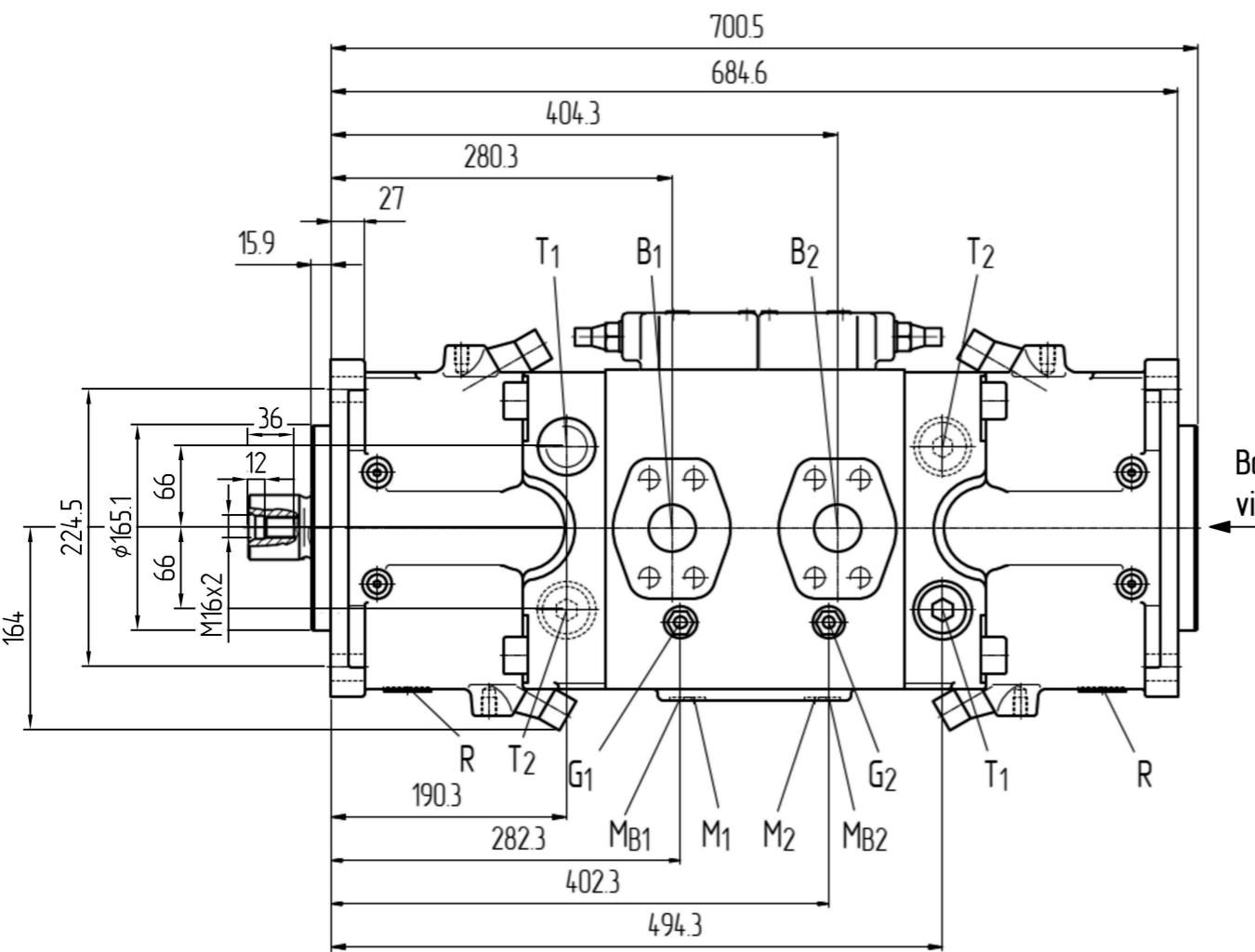
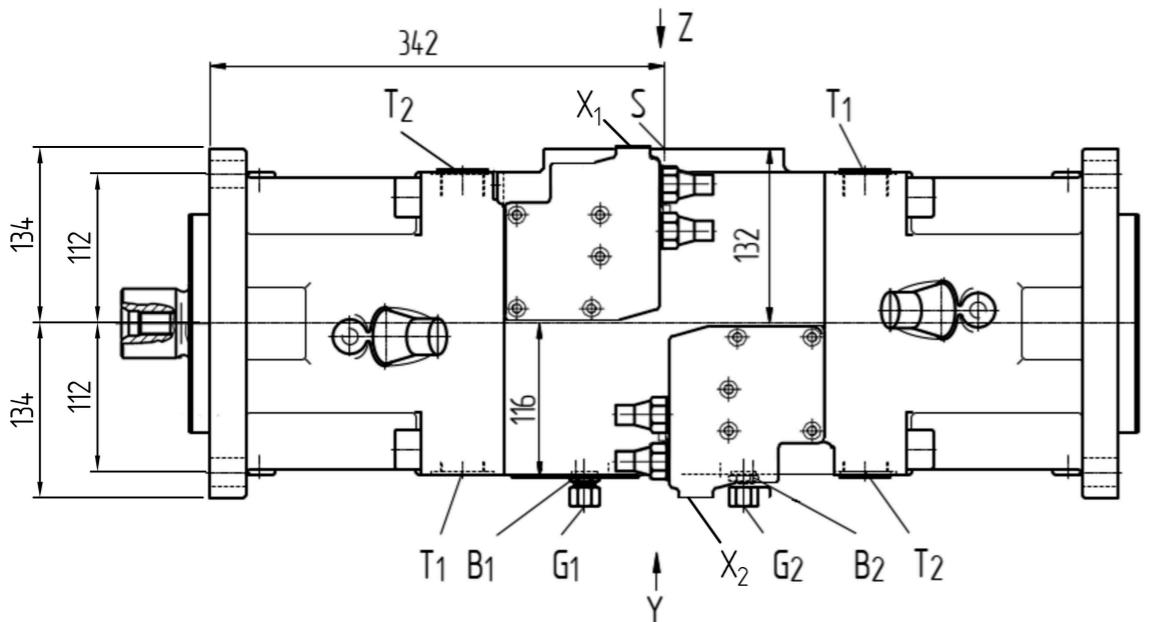


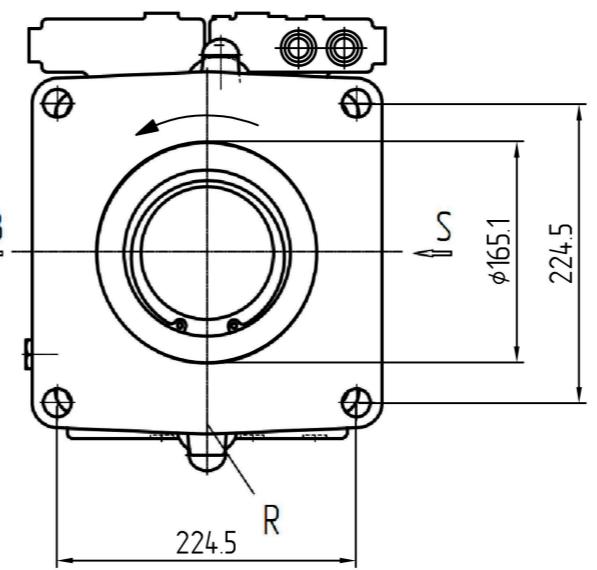
# Right view



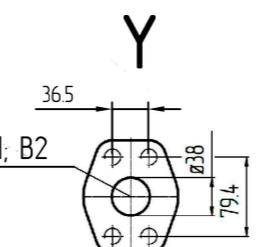
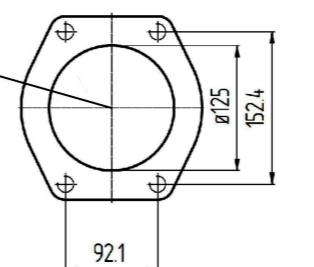
# Top view



# Back view



Z



Port	Specifications
B1, B2	Service port (with charging pump) SAE 1 1/2
S	Suction port (with charging pump) SAE 5
T1, T2	Case drain M33x2; 16 deep
R1, R2	Air bleed, oil drain M33x2; 16 deep
M1, M2	Gauge point positioning chamber M12x1.5; 12 deep
MB1, MB2	Gauge point for service port M12x1.5; 12 deep
X1, X2	Pilot port M14x1.5; 12 deep
G	Control pressure port (controller) M14x1.5; 12 deep

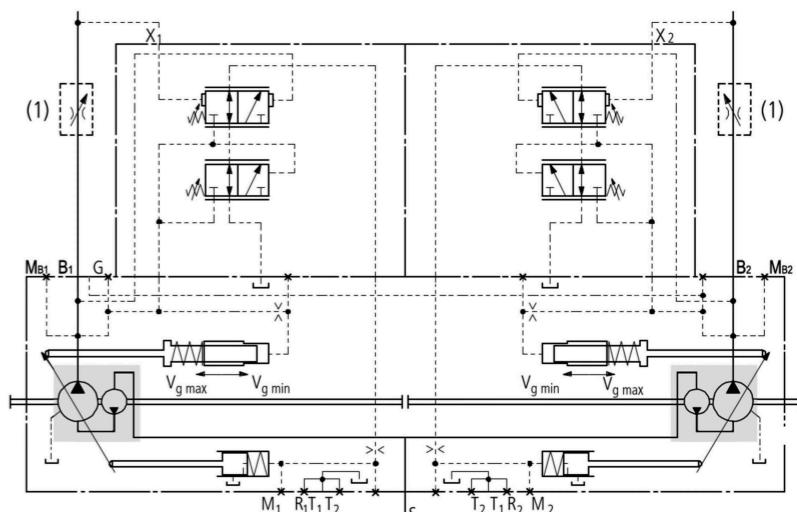
DRS - Pressure control with load sensing  
The load sensing control works as a flow controller controlled by load pressure and coordinates the pump displacement to the quality required by the actuator.

The pump flow depends on the external orifice (control block, throttle valve) switched between the pump and the actuator, but is not affected by the load pressure over the whole range below the pressure signal value.

The valve compares the pressure upstream of the orifice with the downstream pressure and keeps the pressure drop (differential pressure  $\Delta p$ ) occurring here, and hence the flow, constant.

If the differential pressure rises, the pump is swivelled back (direction  $V_g$  min). If the differential pressure  $\Delta p$  drops, the pump is swivelled out (direction  $V_g$  max), until balance is restored in the valve.  
 $\Delta p_{\text{orifice}} = p_{\text{pump}} - p_{\text{actuator}}$

(1) The orifice (throttle valve) is not included in the supply



Specification	
Displacement	192.7 cc/rev
Connection flange	SAE J744 (4 holes)
Drive shaft	DIN 5480 (W50x2x30x24x9g)
Rotation speed	min 500 RPM max 2500 RPM
Rated Pressure	350 bar
Peak Pressure	400 bar
Max pressure case	4 bar
Suction pressure	35 bar
Seals material	NBR

Metoda zábrzoznění	ISO-E	Index změny	Cílo změny	Datum	Podpis	Cílo verze	001	1902000414
Všeobecný parametr drsnosti povrchu	Ra [µm]	Rozměr [mm]	Výrobcov	Matyáš Bunta	Datum			
Neoznačené hrany a přechody bez olřepů, max. zaobljení R0.2 (0.2x45°)			Zn. materiálu		Datum			
Všeobecný tolerance dle ČSN ISO 27686. Třída přesnosti cK			Cílo kopie					
Délkové rozměry podle ČSN ISO 27686	± 0.5	> 3	> 6	> 30	> 120	> 400	> 1000	> 2000
	± 3	± 6	± 30	± 120	± 400	± 1000	± 2000	± 4000
Hmotnost (kg)								
Měřítko	11							
Typ výrobku								
Cílo výkresu	VIZ TABULKA SEE THE TABLE	Revise						
Formát výkresu	A2							

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VIZ TABULKA SEE THE TABLE

Format výkresu A2

List C