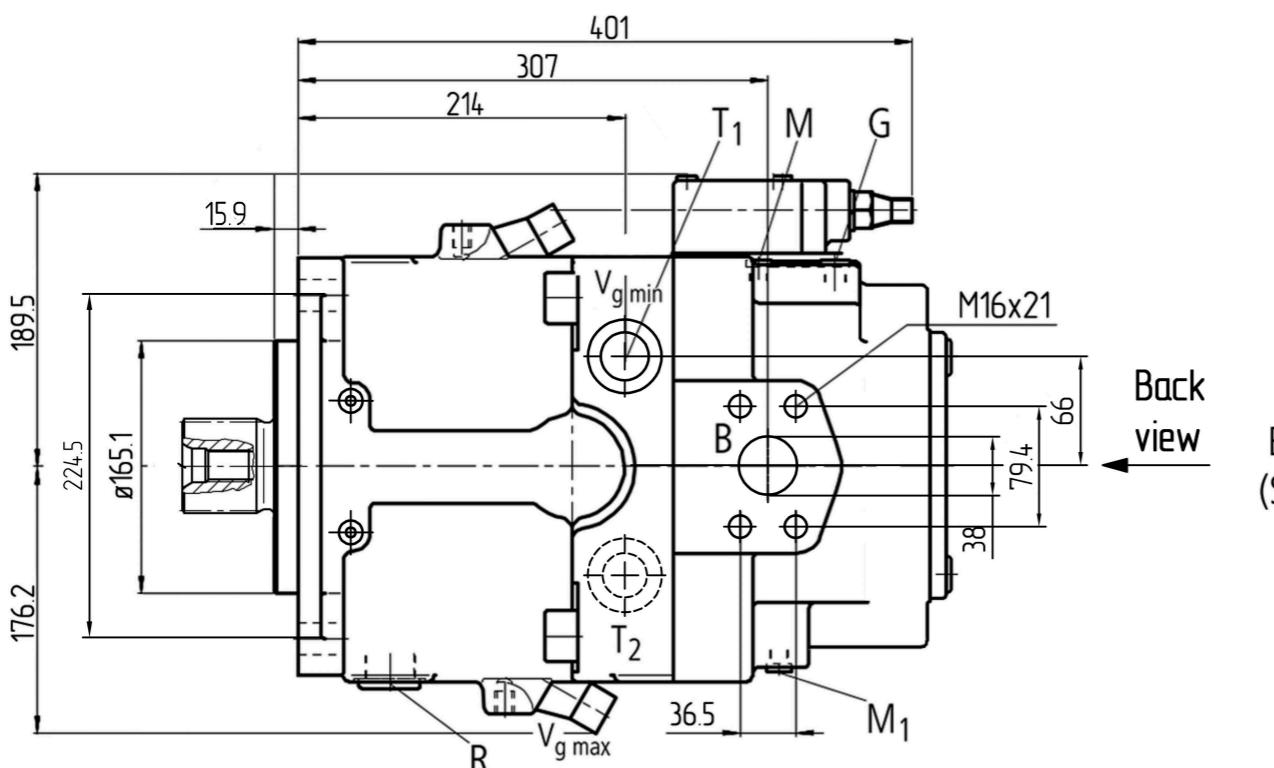
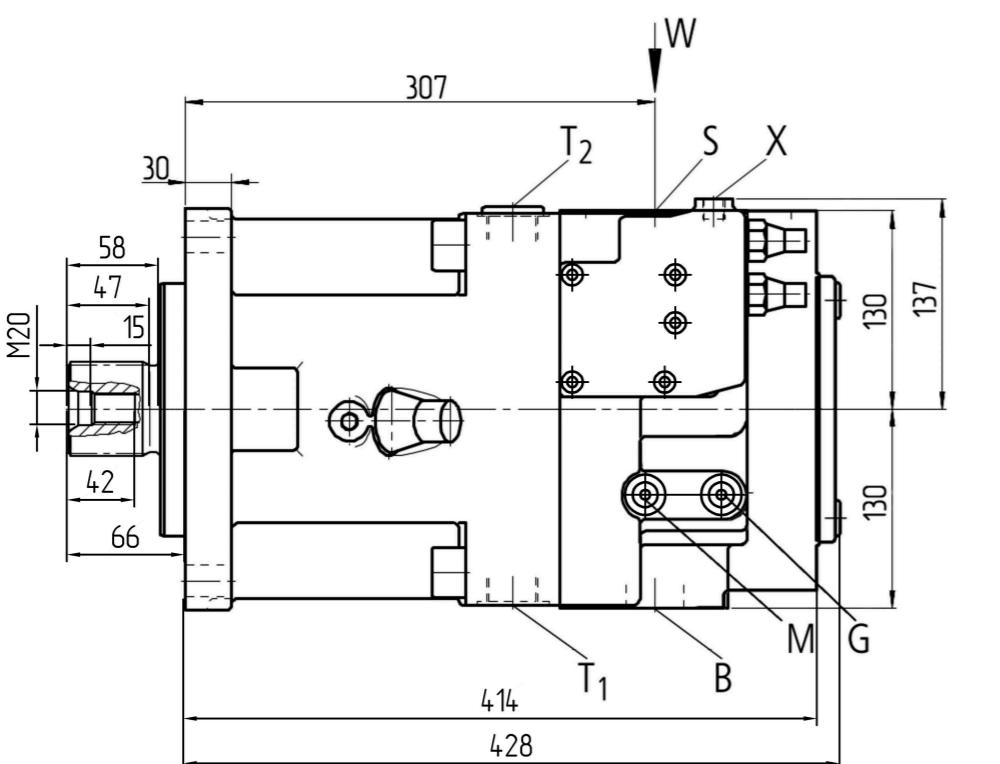


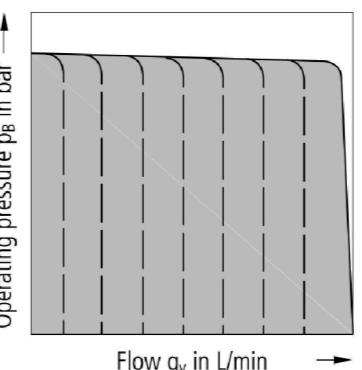
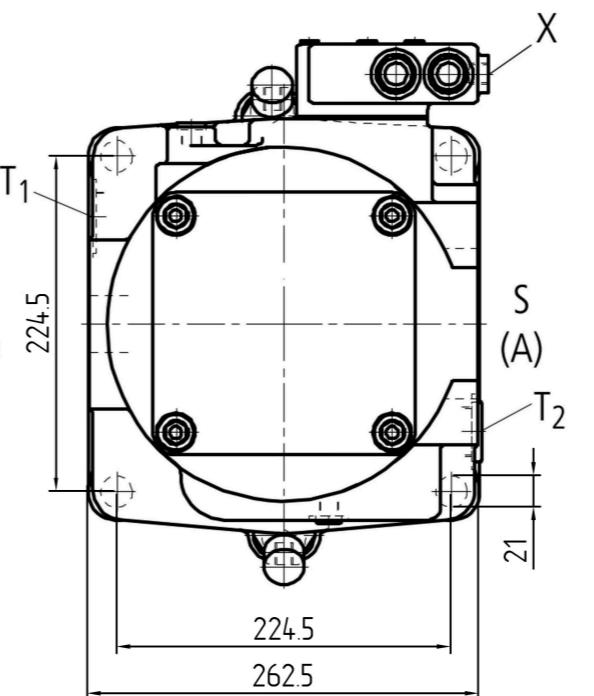
Right view



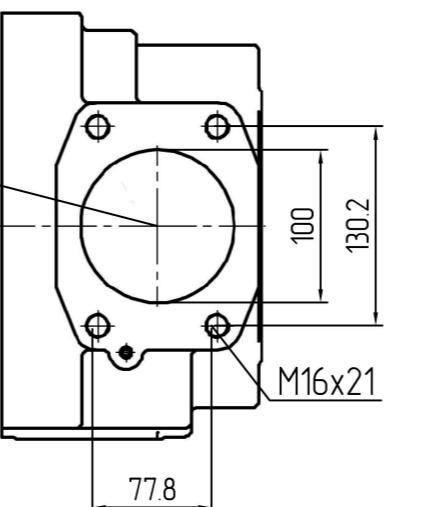
Top view



Back view



W



- Important notice**
- The setting range for Δp is between 14 bar and 25 bar.
 - The standard setting is 18 bar (please state in clear text)
 - The stand-by-pressure in zero stroke mode (orifice closed) is slightly higher than the Δp setting.
 - Pressure control overrides the load sensing control, i.e. the load sensing function is performed below the set pressure signal value.

| Port | Specifications | pmax abc bar |
|--|------------------|--------------|
| A, (B) Service port (with charging pump) | SAE 1 1/2 | 420 |
| S Suction port (with charging pump) | SAE 3 1/2 | 35 |
| T1, T2 Air bleed, tank | M33x2; 16 deep | |
| R Air bleed, oil drain | M33x2; 16 deep | |
| M1 Measuring point, regulating chamber | M12x1.5; 12 deep | |
| M Measuring point, service port | M12x1.5; 12 deep | |
| X Pilot port | M14x1.5; 12 deep | |
| G Port for positioning pressure (controller) | M14x1.5; 12 deep | |

| | | | | | | | | |
|---|------------------------------|-------------|---------------|--------------|-------------|------------|--------|------------|
| Metoda zábořování | ISO-E | Index změny | Cílo změny | Datum | Přípis | Cílo verze | 001 | 2602233754 |
| Všeobecný parametr drsnosti povrchu | Ra [µm] | Rozměr [mm] | Výrobcov | Matyáš Bunta | Datum | | | |
| Neoznačené hrany a přechody bez olřepů, max. zaobljení R0.2 (0,2x45°) | | | Schvald | | Datum | | | |
| Všeobecný tolerance dle ČSN ISO 2768. Třída přesnosti cK | | | Zn. materiálu | | Cílo kopie | | | |
| Délkové rozměry podle ČSN ISO 2768m | < 0.5 | > 3 | > 6 | > 30 | > 120 | > 400 | > 1000 | > 2000 |
| | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 | ± 1.2 | ± 2 | ± 4.0 |
| Hmotnost tkg | | | Měřítko | 11 | Typ výrobku | | | |
| Cílo výkresu | VIZ TABULKÁ SEE THE TABLE | Revise | | | | | | |
| Formát výkresu | A2 | | | | | | | |
| | | | | | | | | |

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VIZ TABULKÁ SEE THE TABLE

Format výkresu A2

List C

DRS - Pressure control with load sensing

The load sensing control works as a flow controller controlled by load pressure and coordinates the pump displacement to the quality required by the actuator.

The pump flow depends on the external orifice (control block, throttle valve) switched between the pump and the actuator, but is not affected by the load pressure over the whole range below the pressure signal value.

The valve compares the pressure upstream of the orifice with the downstream pressure and keeps the pressure drop (differential pressure Δp) occurring here, and hence the flow, constant.

If the differential pressure rises, the pump is swivelled back (direction V_g min). If the differential pressure Δp drops, the pump is swivelled out (direction V_g max), until balance is restored in the valve.

$$\Delta p_{\text{orifice}} = p_{\text{pump}} - p_{\text{actuator}}$$

(1) The orifice (throttle valve) is not included in the supply

