



TXV series

pumps with

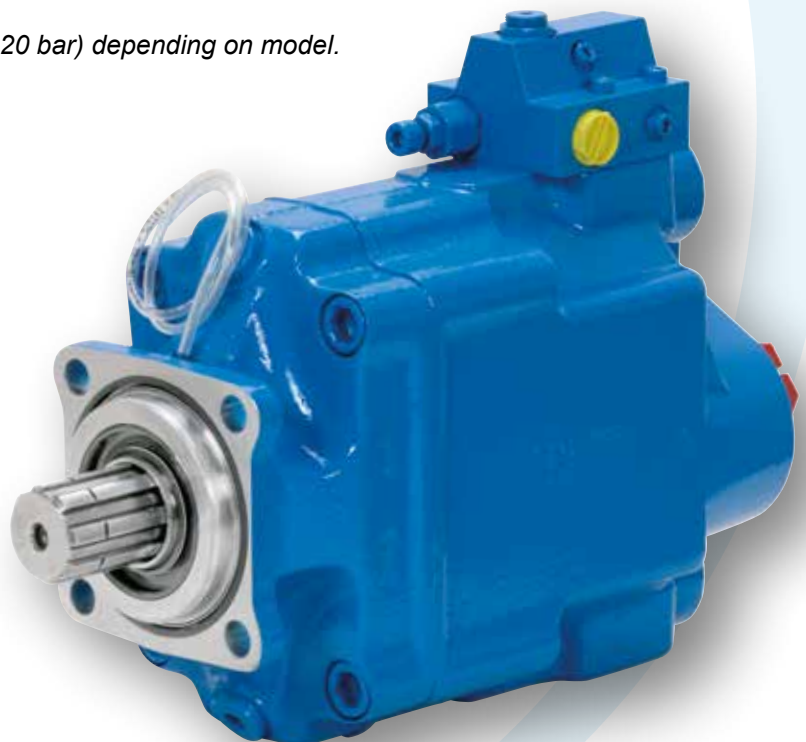
Load Sensing control

variable displacement piston pumps

ADVANTAGES

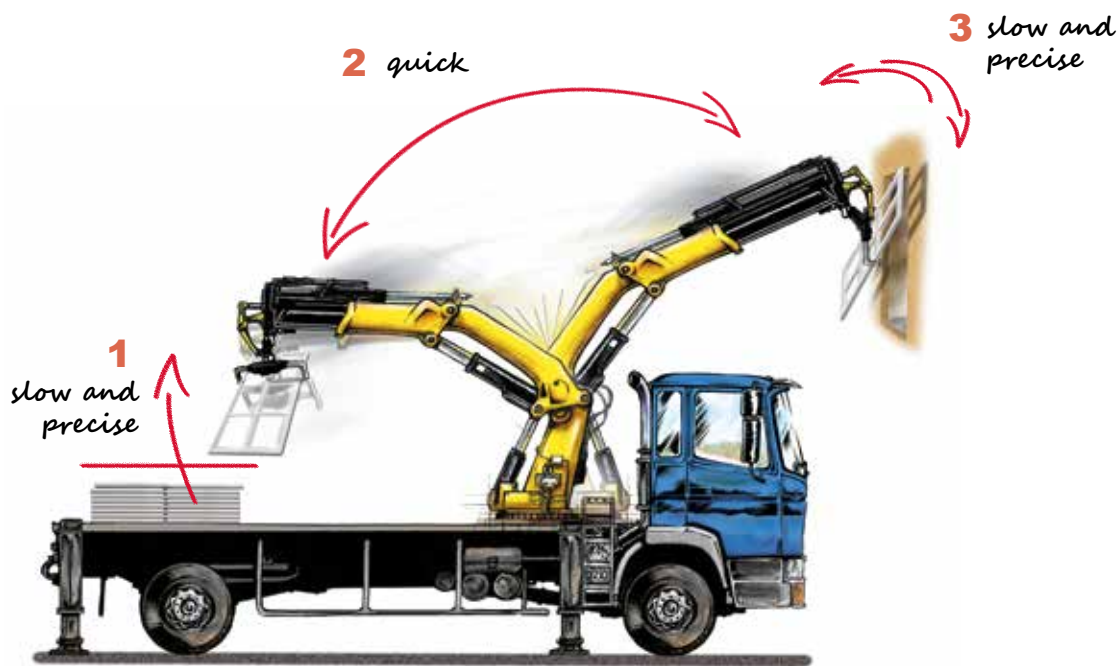
- ▶ TXV series pumps are variable displacement with pressure-flow control – called **Load Sensing**. They **self-regulate to give just the flow required for each movement**.
- ▶ Specifically designed for the needs of the **truck hydraulics market**, TXV pumps are particularly well adapted for applications in:
 - loader cranes,
 - forestry cranes,
 - refuse vehicles,
 - salt spreaders, snow and ice equipment,
 - construction equipment vehicles.
- ▶ Extremely compact in size to allow direct flange-mounting on vehicle engine or gearbox PTOs.
- ▶ TXV pumps are available in 9 models with maximum displacement from 2.44 to 9.15 cu.in/rev (40 to 150 cc/rev).

Maximum pressure is up to 6092 psi (420 bar) depending on model.



Why use a variable displacement pump?

- ▶ *Installing a TXV variable displacement pump will transform your hydraulic equipment. Slow or rapid movements are done with precision, due to the constant adjustment of pump flow rate.*
- ▶ *The pump incorporates a load sensing device to control flow and maximum pressure. This control device is piloted by a proportional valve which informs the pump of the flow needed for the different circuits supplied by the pump, independently of pressure.*

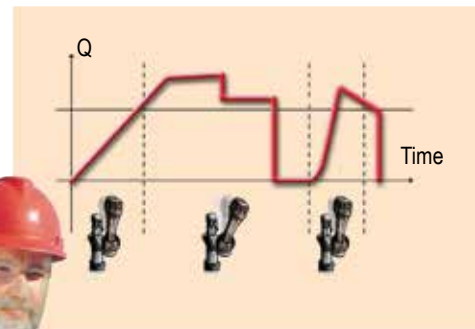


1 & 3

For slow and precise movements, the pump adjusts its flow to whatever the user needs, whilst also controlling maximum circuit pressure. Oil heating and lamination, and noise level, are considerably reduced compared to a fixed displacement pump.

The motor driving the pump only provides the power actually needed by the equipment, thus ensuring:

- longer service life of that equipment;
- significant gains in energy consumption;
- and overall a more environmentally friendly solution.



The proportional movement of the control lever is perfectly reproduced by the pump.

2

For rapid movements, the pump supplies the required flow virtually instantaneously.



TXV - How does it work ?

- ▶ TXV variable displacement pumps are of axial piston design with 11 pistons, thus ensuring optimal regularity of flow and a low noise level.
- ▶ The displacement of the pump is proportional to the stroke of the pistons. Displacement – and thus flow - is varied by changing the angle α of the swashplate (Fig.1).
- ▶ To change displacement from maximum to zero (complete flow cancellation), the swashplate angle goes from α max (Fig. 1) to α min (=0) (Fig. 2).

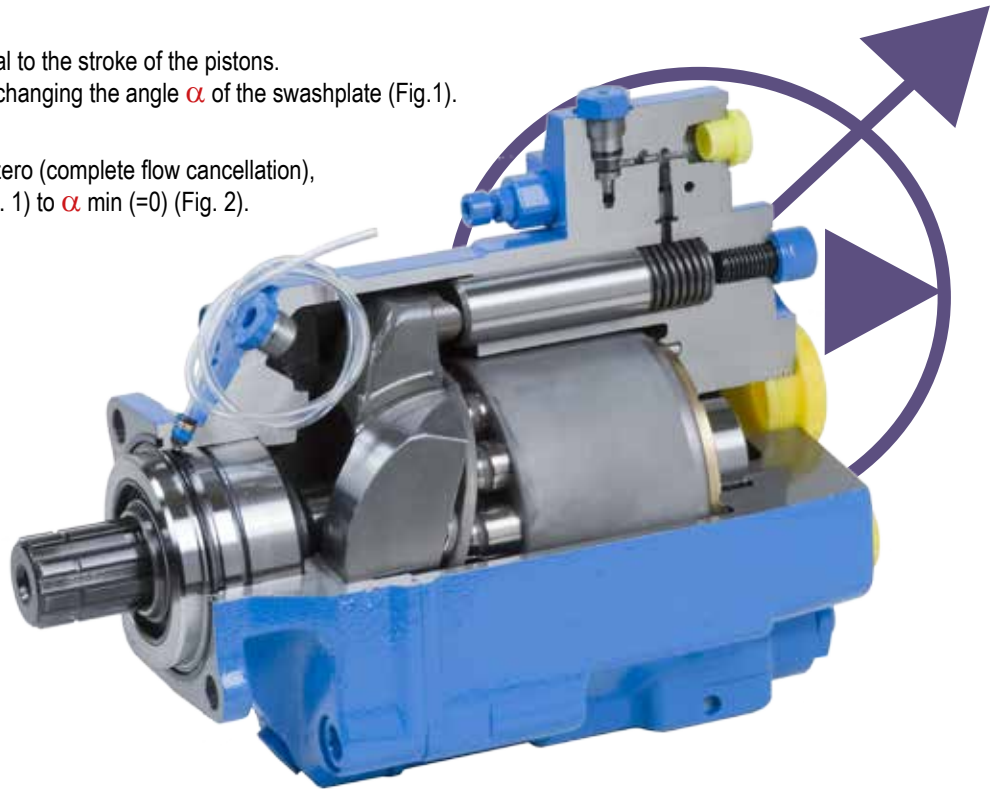


Figure 1 - Maximum displacement

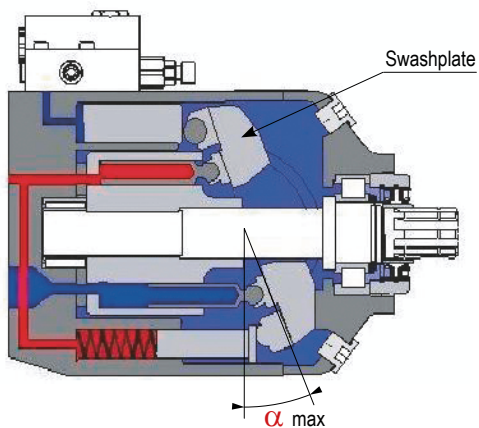
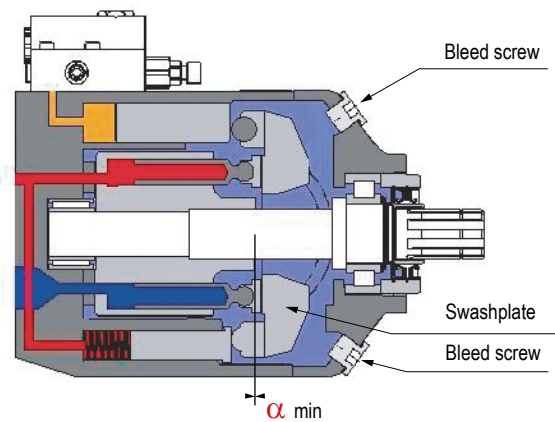
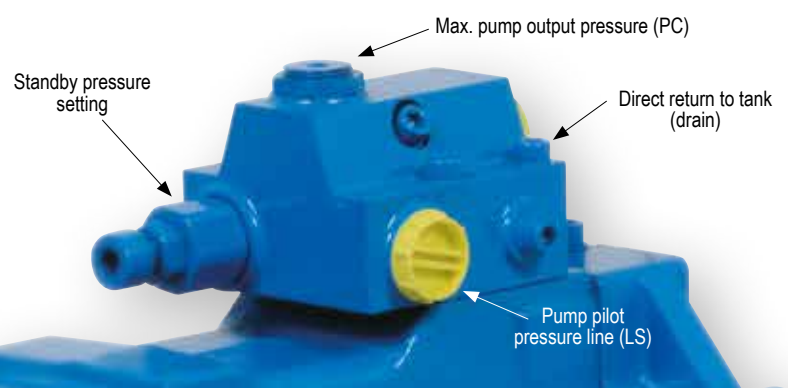


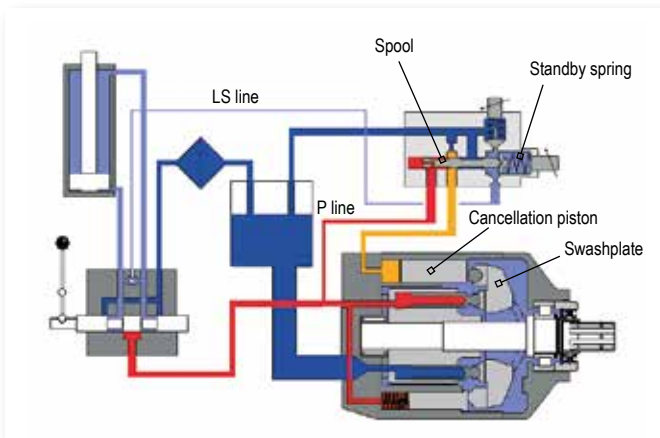
Figure 2 - Zero displacement



- ▶ Setting the servo pump.



Pressure-flow regulation: "Load Sensing" - TXV

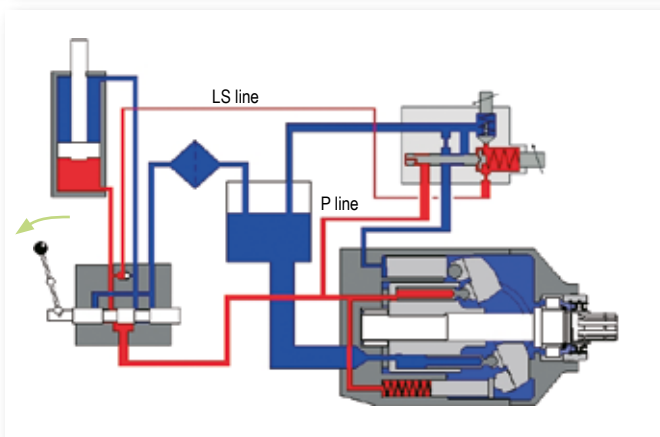


► Zero flow (standby)

The proportional valve is closed.

The pressure in the P line increases until it reaches the value at which the standby spring is set.

Under the pressure in the P line, the spool moves and oil flow supplies the setting piston which moves the swashplate into vertical position (angle $\alpha = 0$): no flow, but standby pressure is maintained. The pump stays in standby mode.



► Full flow

The proportional valve is fully open, allowing passage of pump flow.

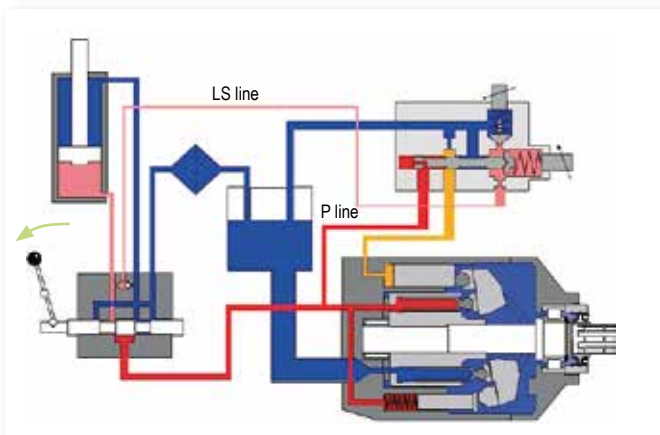
The pressure in the LS line is the same as in the P line.

Hydraulic pressure is the same on either side of the spool.

The standby spring holds the spool in its closed position.

The cancellation piston is not supplied with oil.

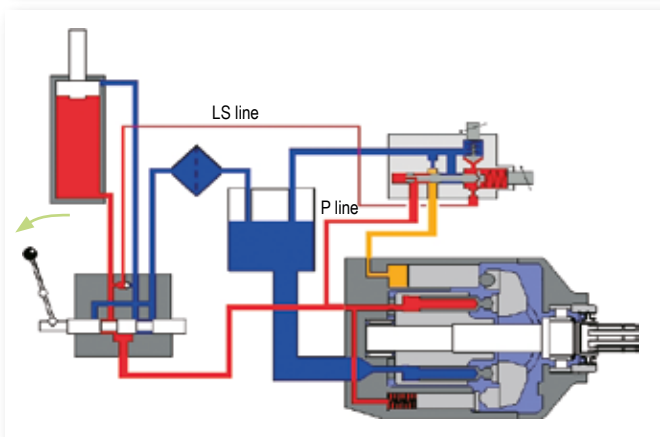
The swashplate is at maximum angle α : the pump is at full displacement.



► Flow control

As soon as the proportional valve tends to reduce the flow requested by the user, the pressure drop created allows the pump displacement setting piston to be piloted.

This setting piston automatically adjusts pump displacement to match the order given by the proportional valve.



► Zero flow (maximum pressure)

This is the case for example of a cylinder which arrives at a mechanical stop. The proportional valve is still open.

The pressure of the cylinder at a mechanical stop is sensed by the pump pressure relief valve which opens at the set pressure (PC).

This allows the pump displacement setting piston to be supplied and the pump sets itself to a displacement just sufficient to maintain the circuit pressure.

TXV - Characteristics



TXV pumps are available in 9 models from 2.44 to 9.15 cu.in/rev (40 to 150 cc/rev) maximum displacement.

Pump reference	Direction of rotation	Maximum displac. (1)		Maximum operating pressure		Maximum peak pressure (intermittent: 5%)		Max. operating pressure at flow-cancellation		Max. torque at 300 bar (4350 psi)		Max. speed (2)	Weight		Overhang torque (3)	
		Cu.in	(cc)	psi	(bar)	psi	(bar)	psi	(bar)	lbf ft	(N.m)		lbs	(kg)	lbf ft	(N.m)

► Standard pump range

TXV 40	0512950 0512955	CW CCW	2.44	(40)	5802	(400)	6092	(420)	6382	(440)	166.00	(225)	3000	59.08	(26.8)	25.81	(35)
TXV 60	0512500 0512505	CW CCW	3.66	(60)	5802	(400)	6092	(420)	6382	(440)	247.08	(335)	2600	59.08	(26.8)	25.81	(35)
TXV 75	0512510 0512515	CW CCW	4.58	(75)	5802	(400)	6092	(420)	6382	(440)	309.78	(420)	2000	59.08	(26.8)	25.81	(35)
TXV 92	0512520 0512525	CW CCW	5.61	(92)	5511	(380)	5802	(400)	6092	(420)	379.84	(515)	1900	59.08	(26.8)	25.81	(35)
TXV 120	0515700 0515705	CW CCW	7.32	(120)	5221	(360)	5511	(380)	5802	(400)	497.85	(675)	2100	59.08	(26.8)	25.81	(35)
TXV 130 <i>indexable</i>	0520300	CW / CCW	7.93	(130)	5221	(360)	5511	(380)	5802	(400)	538.42	(730)	1900	59.97	(27.2)	25.81	(35)
TXV 150 <i>indexable</i>	0525070	CW / CCW	9.15	(150)	4496	(310)	4786	(330)	5076	(350)	619.55	(840)	1900	59.97	(27.2)	25.81	(35)
TXV 150	0518600 0518605	CW CCW	9.15	(150)	4496	(310)	4786	(330)	5076	(350)	619.55	(840)	2000	59.97	(27.2)	25.81	(35)

► With through shaft

TXV 130	0518700 0518705	CW CCW	7.93	(130)	5221	(360)	5511	(380)	5802	(400)	538.42	(730)	1900	68.56	(31.1)	34.96	(47.4)
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(1) TXV pumps can be set for smaller maximum displacements (see page 37).

(2) Higher speed possible depending on flow required : please contact us.

(3) Overhang torque of the pump only.

Viscosity affects maximum possible rotating speed. If viscosity > 400 cSt, please contact us to obtain corresponding speed possibilities.

For *indexable* series: see pages 34 and 35.

► Calculation of power to be supplied to the shaft as a function of flow and pressure

$$P = \frac{\Delta P \times Q}{2297.5}$$

Calculation of torque to determine PTO,
as a function of power and speed

$$C = \frac{P}{\omega} \times 738 \quad \text{where} \quad \omega = \frac{\pi N}{30}$$

where:

P = theoretical hydraulic power in kW

C = theoretical torque in lbf ft

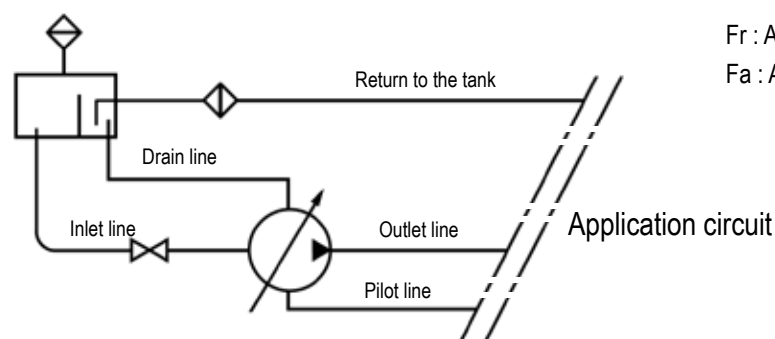
N = rotating speed in rpm

ΔP = differential pressure in psi

Q = flow in gal/min

ω = angular speed rad/s

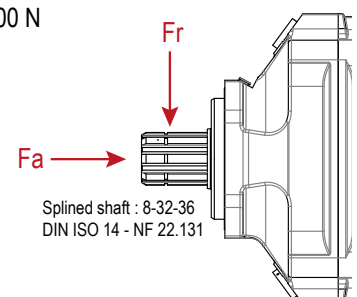
► Ideal installation



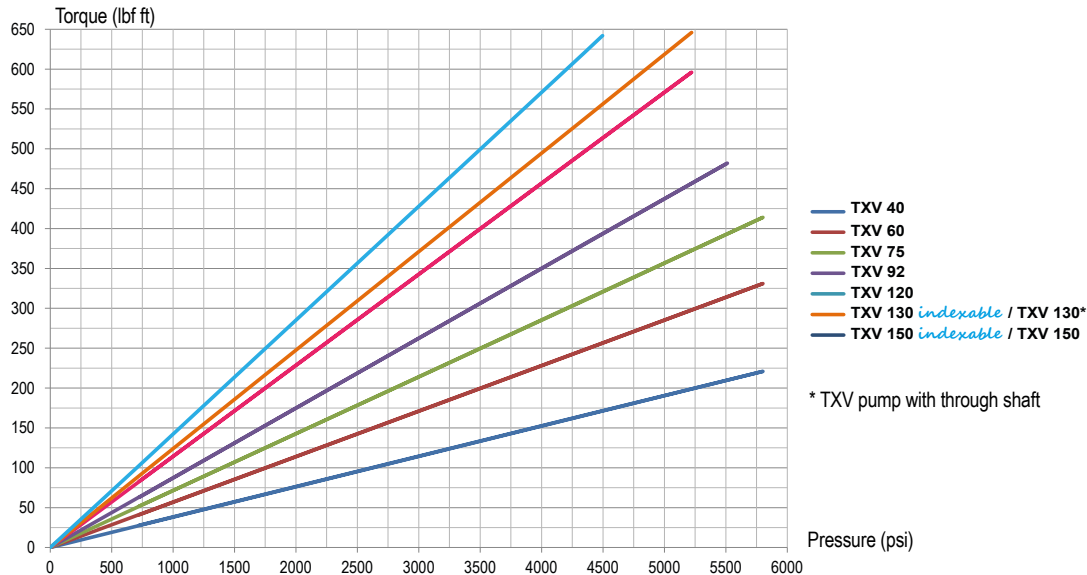
► Force on pump shaft

F_r : Acceptable max. radial force = 3000 N

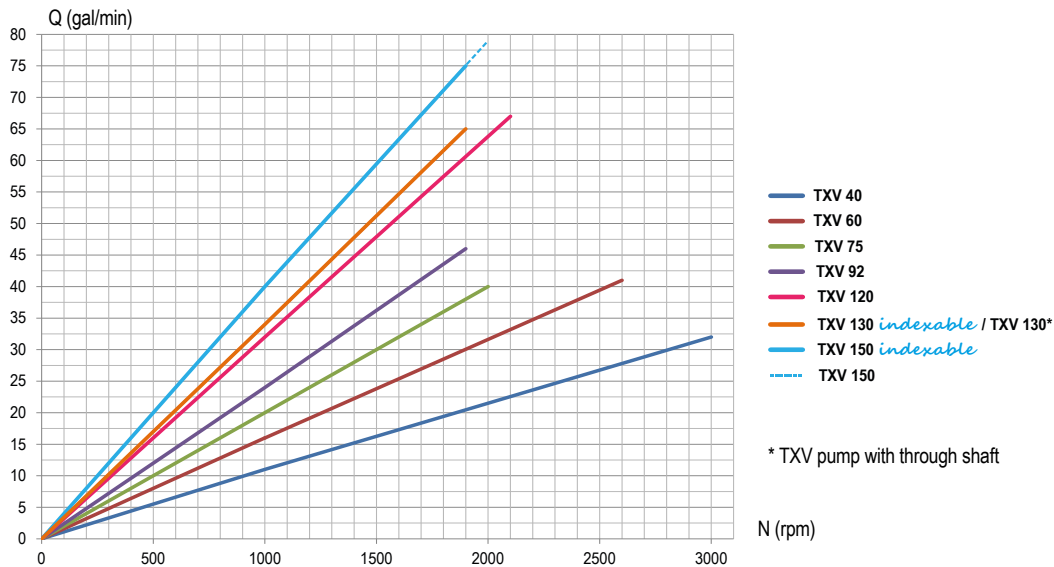
F_a : Acceptable axial force = 1600 N.



► Torque absorbed as a function of pump output pressure



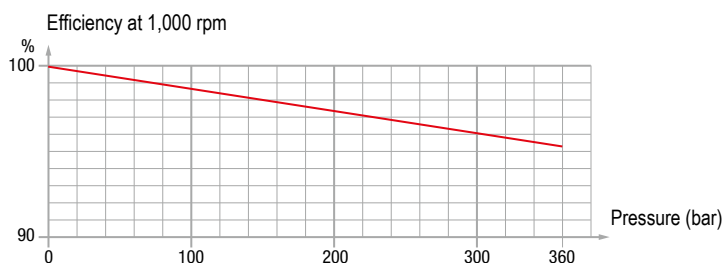
► Flow as a function of rotating speed



Flow as a function of speed, with pump in maximum displacement position and oil level in tank above the pump.

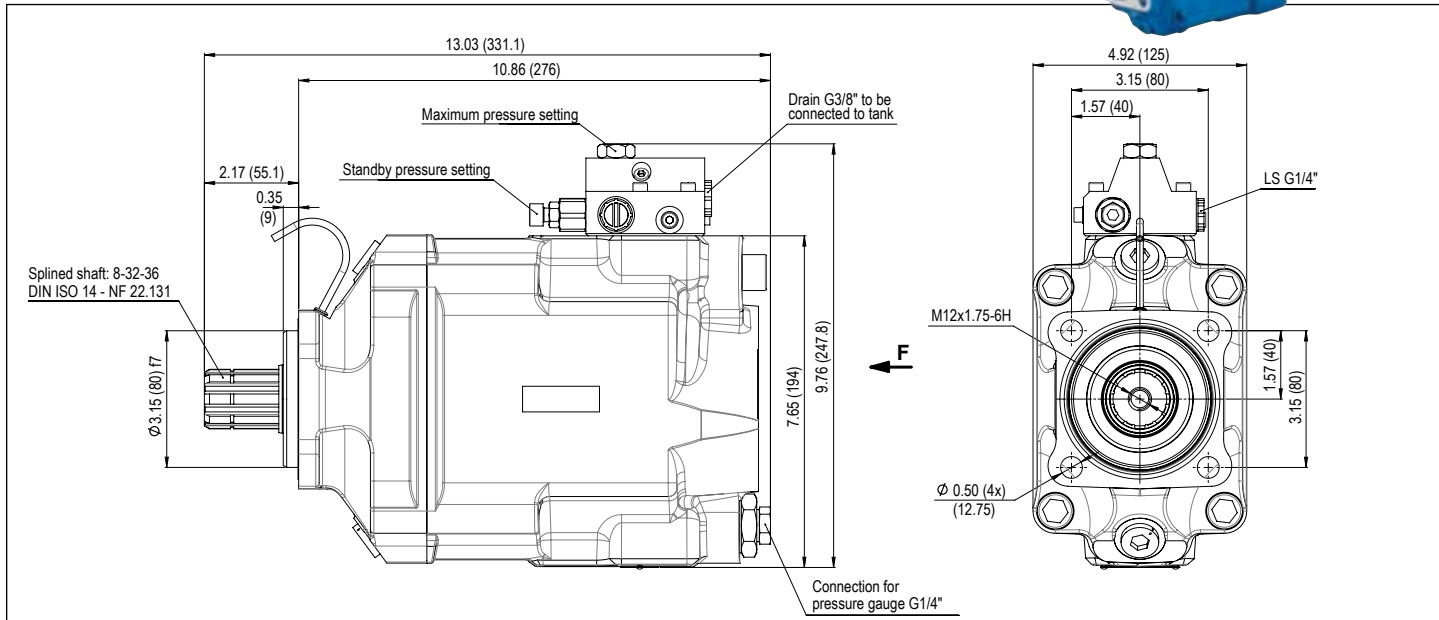
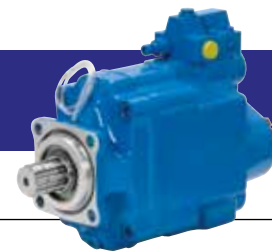
► Volumetric efficiency

These graphs are the results of testwork done in HL R&D laboratory, on a specific test bench, with an ISO 46 fluid at 77°F/25°C (100 cSt), the pump is fitted with an 2" inner diameter HL inlet fitting, and tank situated slightly above pump.



TXV 40 to 120 - Dimensions

TXV 40 TO 120

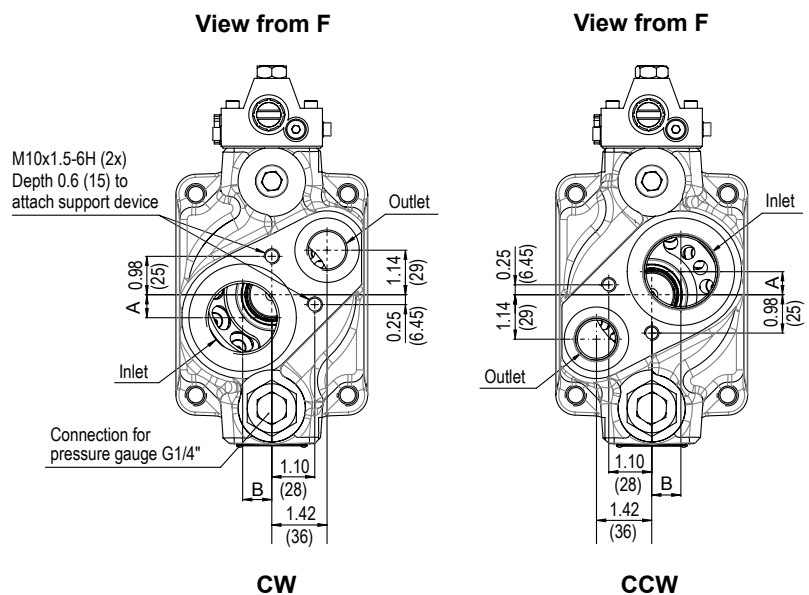


Dimensions in inches (mm).

► TXV connections

Pump reference	Outlet ($\varnothing$)	Inlet ($\varnothing$)	A	B
TXV 40 to 92	G 3/4"	G 1 1/2"	0.59 (15)	0.75 (19)
TXV 120	G 1"	G 1 1/2"	0.24 (6)	0.93 (23.57)

Dimensions in inches (mm).

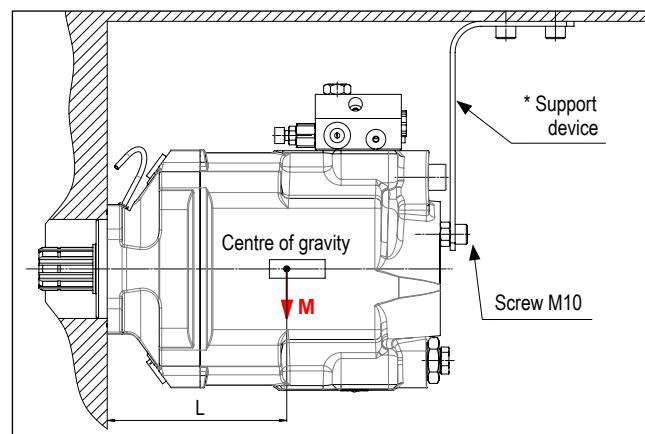


► Support device

In cases where it is necessary to use a support device for the pump, this must be fixed to the same part which the pump is mounted on.

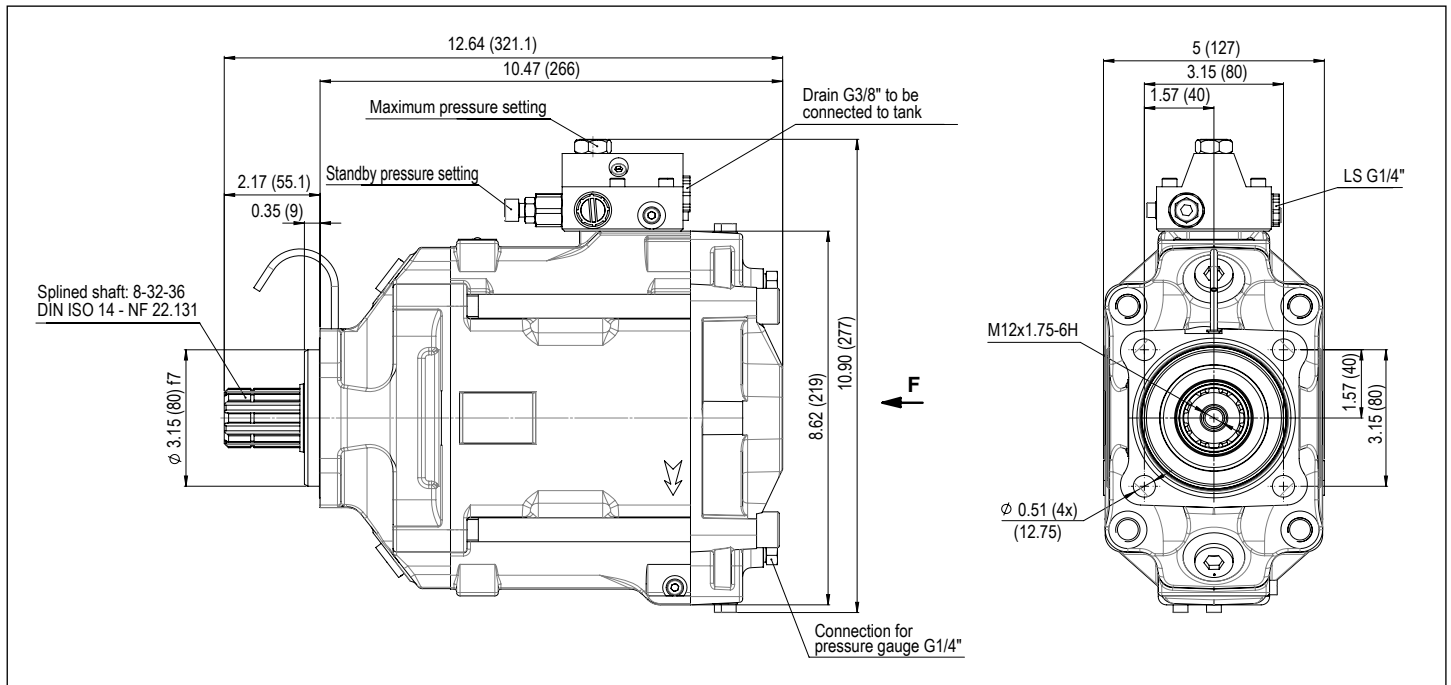
► Mass and position of centre of gravity

	L inches (mm)	M lbs (kg)
TXV 40 to 92	5.11 (130)	59.08 (26.8)
TXV 120	5.11 (130)	59.08 (26.8)
TXV 150	5.04 (128)	59.96 (27.2)
TXV 130 with through shaft	6.01 (152.6)	68.56 (31.1)

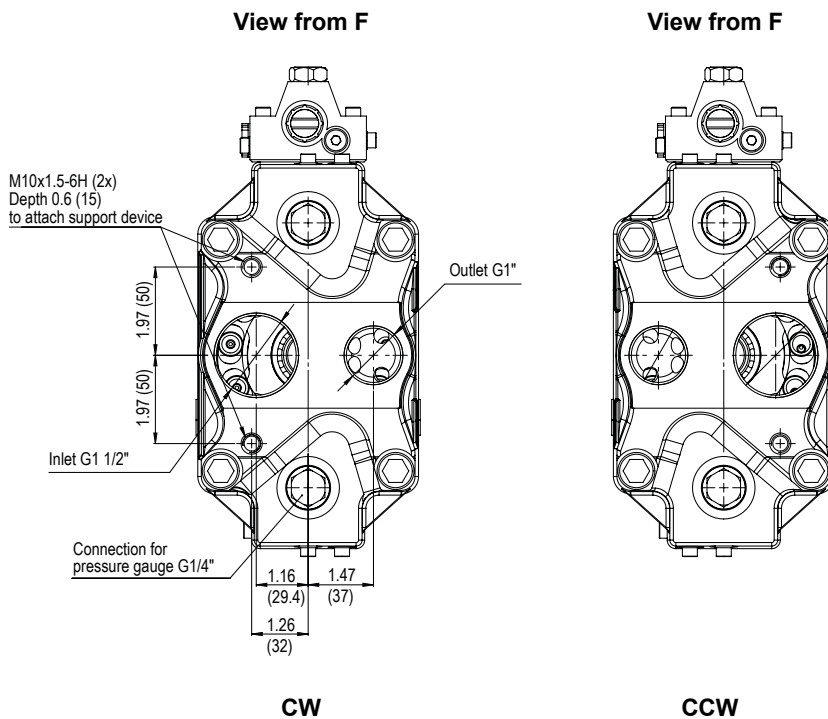


* This support has to be designed to avoid strain on the pump flange

TXV 150



Dimensions in inches (mm).



TXV 130 with through shaft - Dimensions

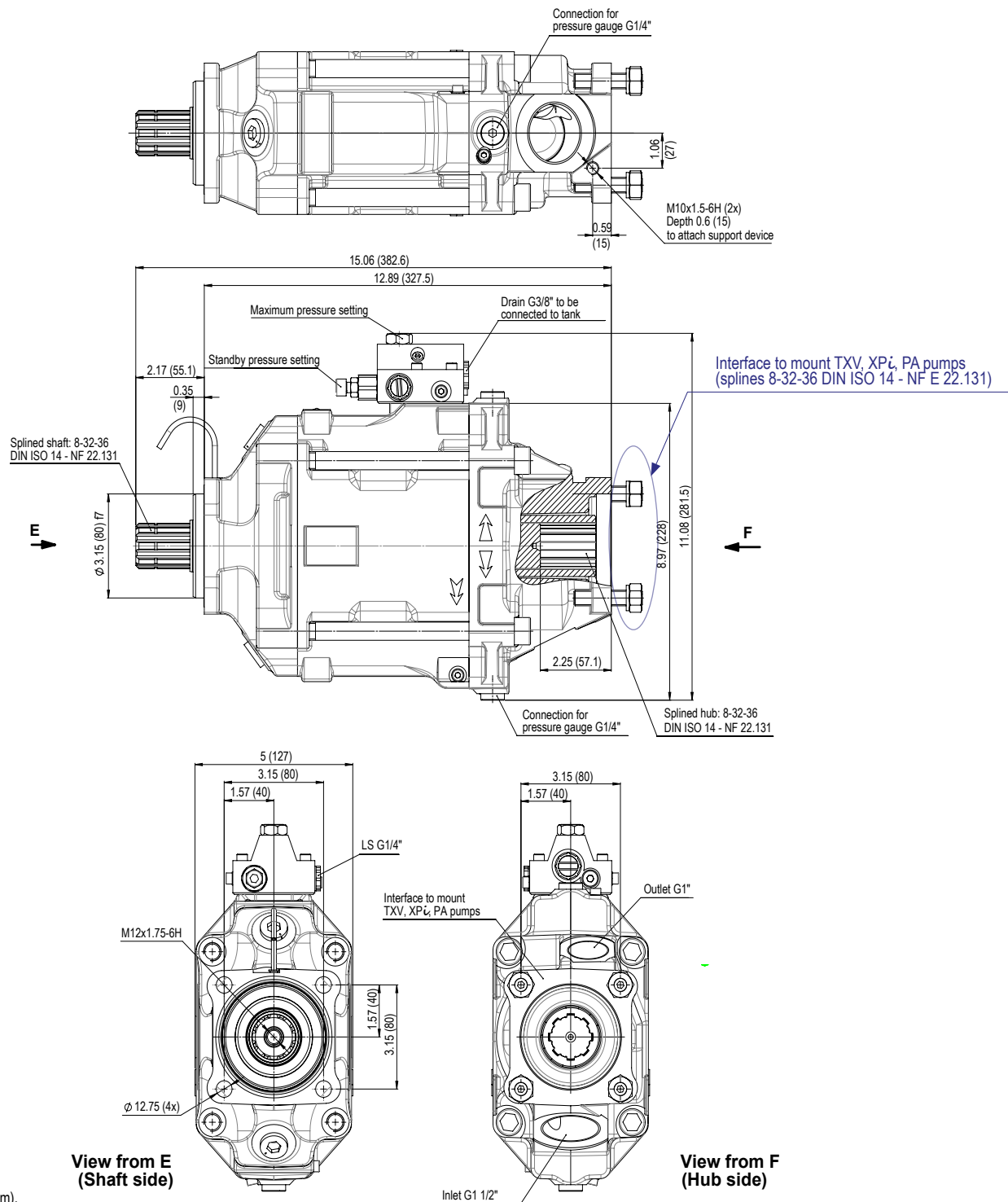


TXV 130 WITH THROUGH SHAFT PUMP

The TXV 130 pump exists in a “through shaft” version.

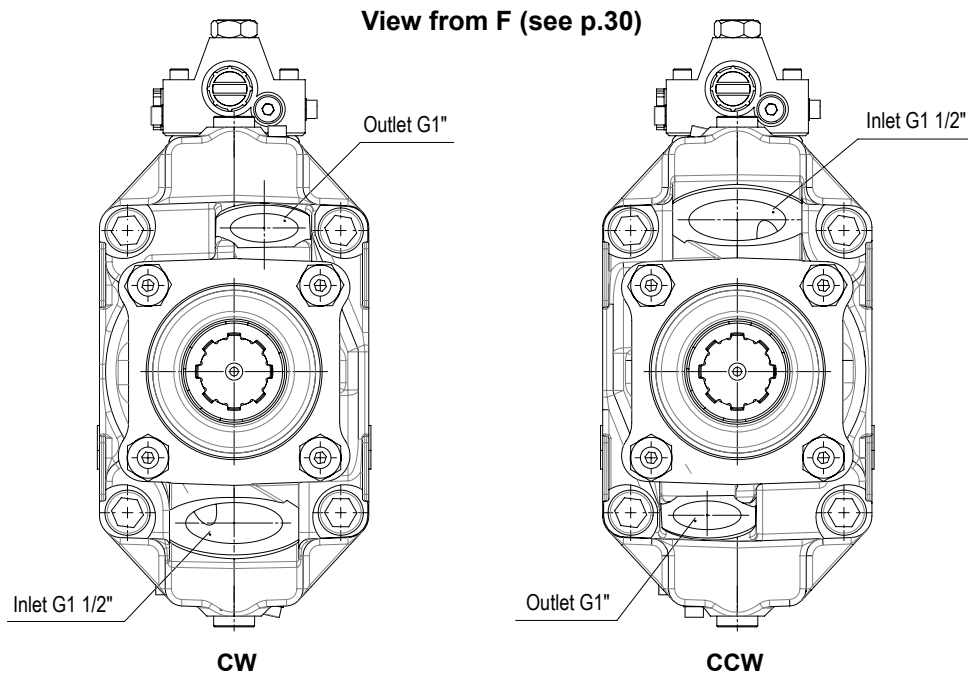
With side porting for inlet and output, this “through shaft” TXV 130 configuration means any LEDUC TXV pump, or fixed displacement XP ζ or PA pump, can be mounted on the back.

The maximum displacement of the “through shaft” TXV 130 can be factory set, on request, between 3.66 and 7.93 cu.in/rev (60 and 130 cc/rev). It is important to check that maximum torque to be transmitted by the shaft of the “through shaft” TXV 130 does not exceed 664 lbf ft (900 N.m).



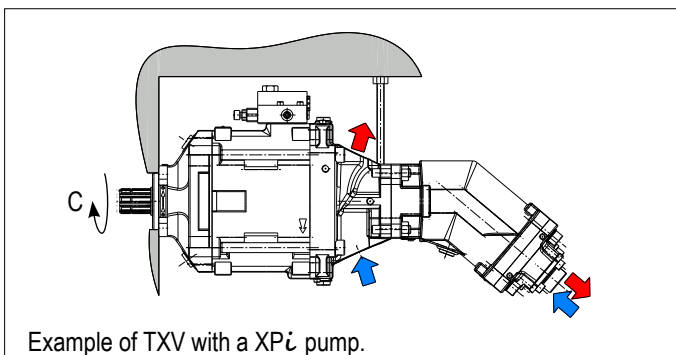
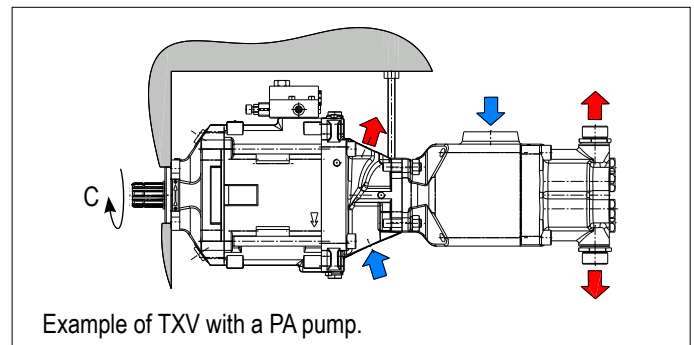
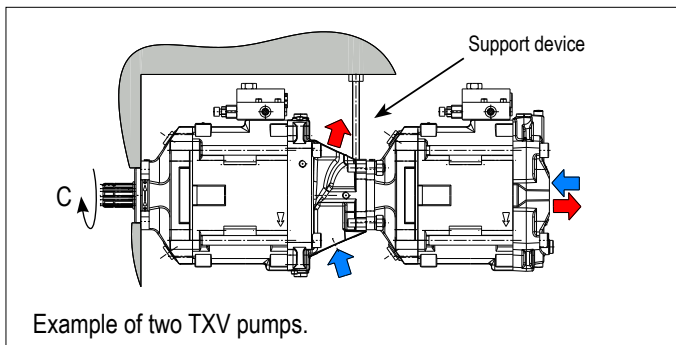
Dimensions - TXV 130 with through shaft

TXV 130 WITH THROUGH SHAFT PUMP



► Support device

The support device for the pump must be fixed to the same part which the pump is mounted on (see diagram below) and has to be designed to avoid strain on the pump flange.



**Maximum torque transferable by the shaft
of the pump driven by the PTO:**

$$C = 664 \text{ lbf ft (900 N.m)}$$

That is, the sum of torque for both pumps must be < 664 lbf ft (900 N.m).

Please consult our Technical Department for advice regarding your installations.